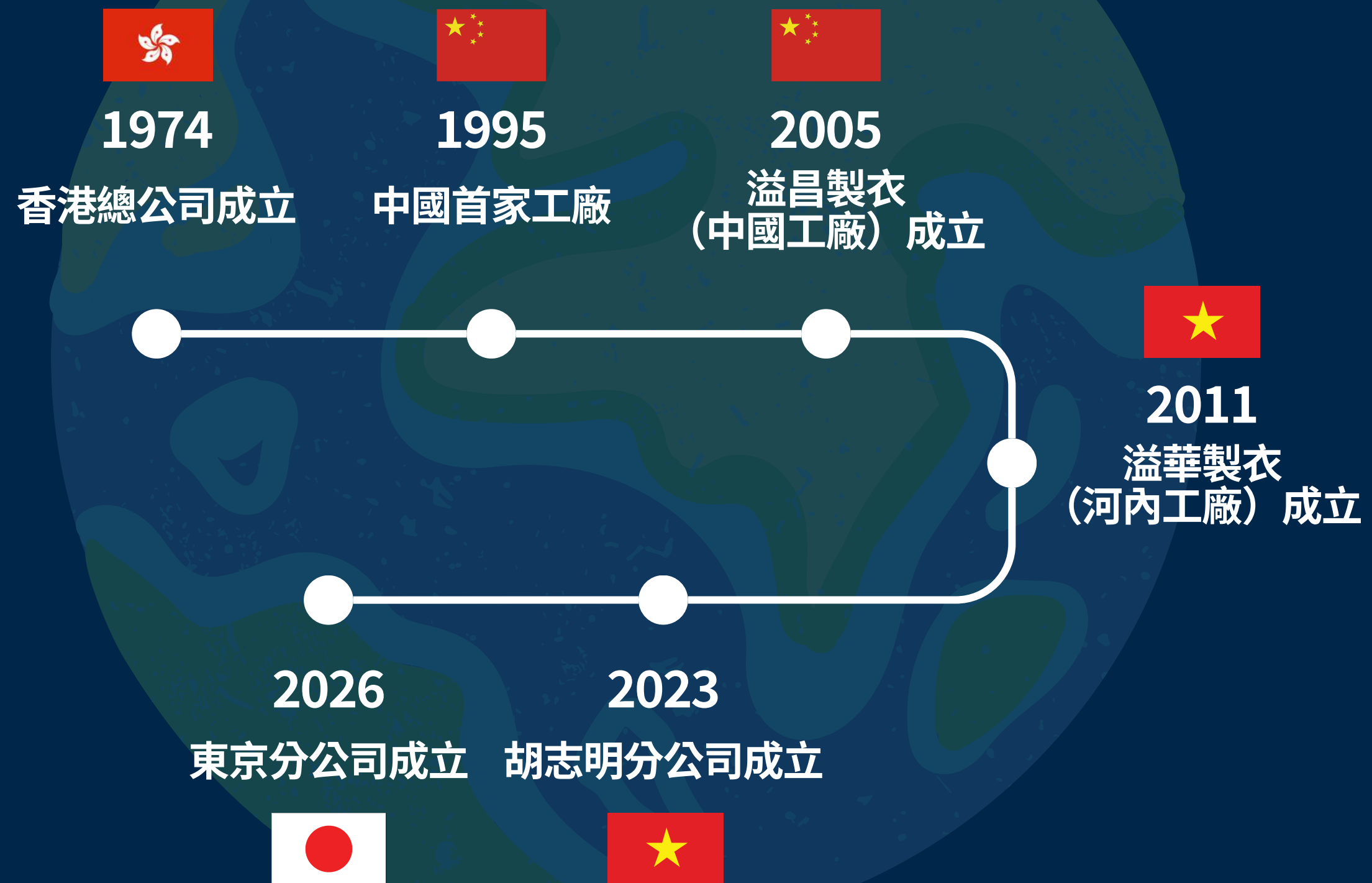




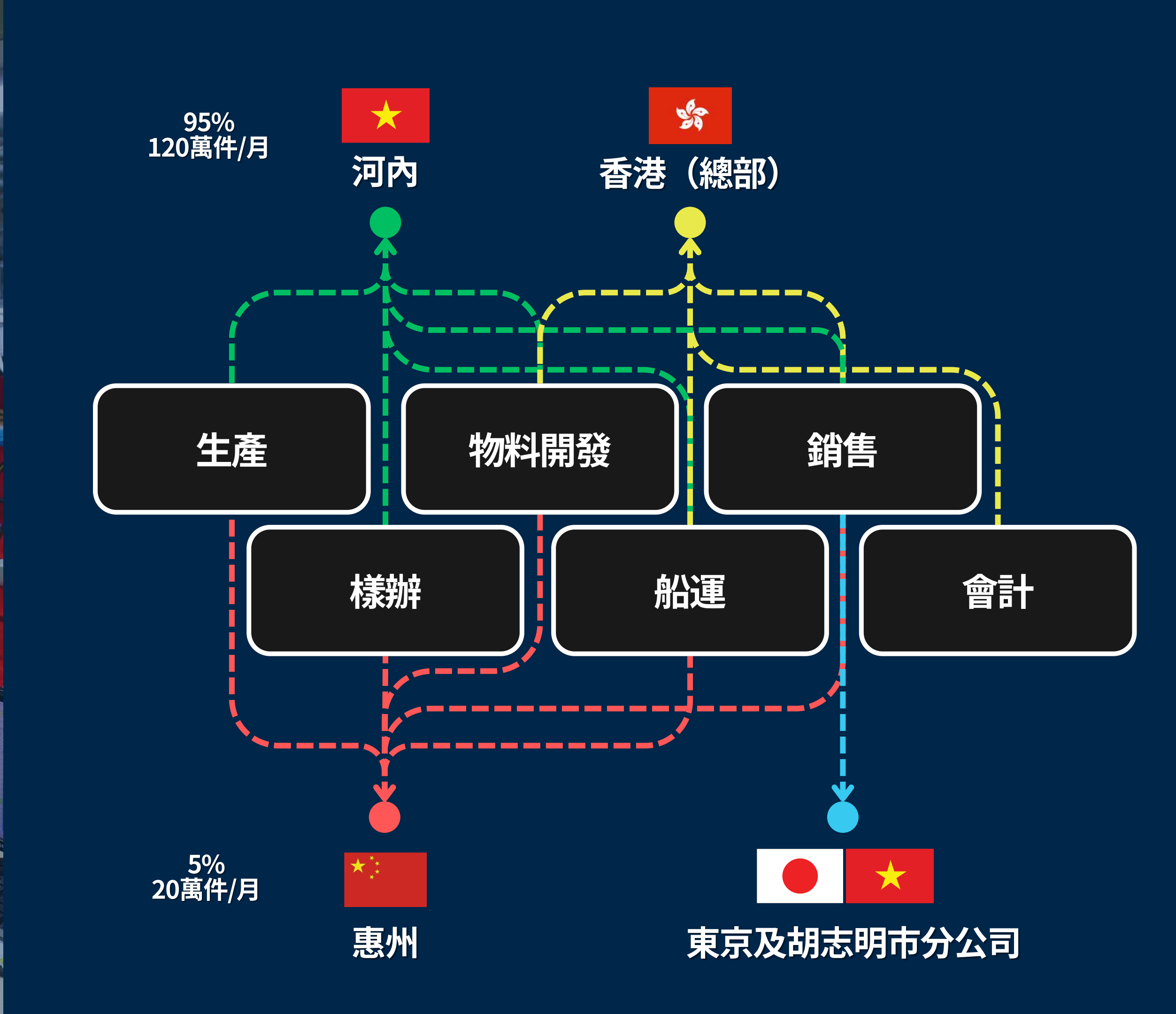
公司簡介

2026年8月

溢華集團發展歷程



公司架構



資源配置

越南

中國



工人

2,200

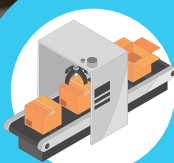
220



車縫線

40

5

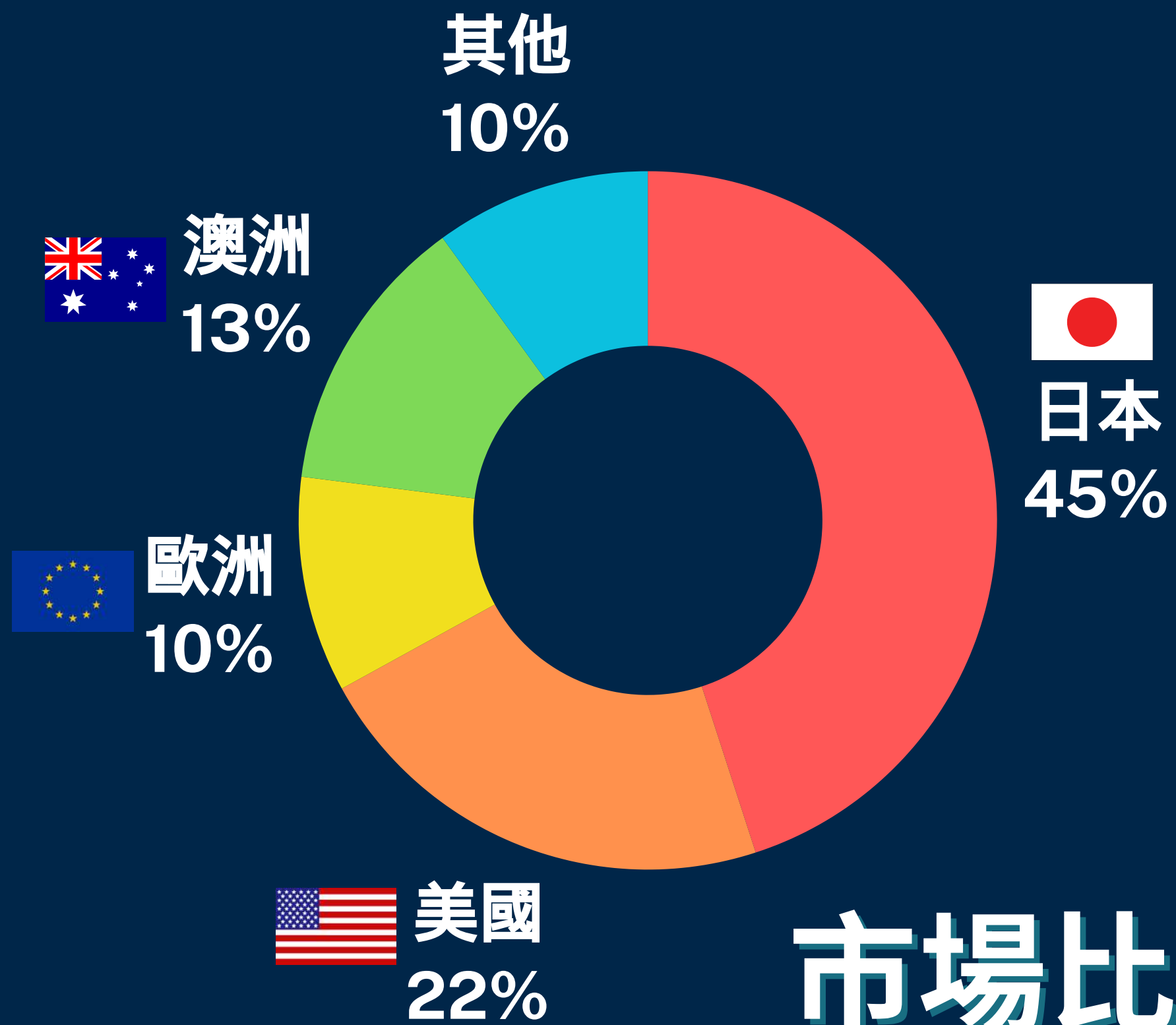


月產能 (件)

1,200,000

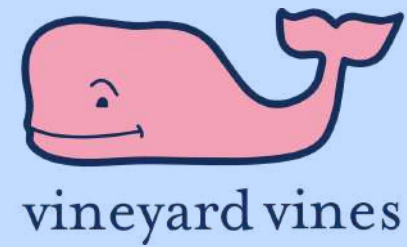
200,000

總部及分公司：42名員工



市場比例

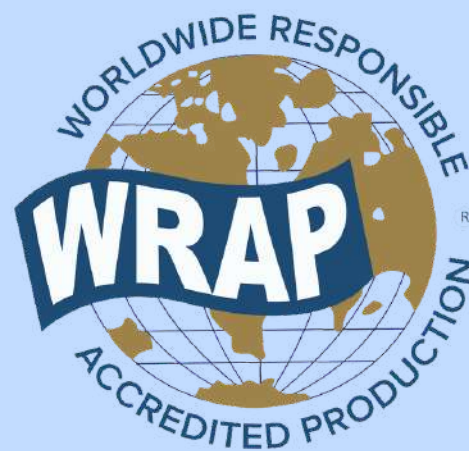
合作夥伴關係





自動化配置

認證資質



人工智慧分析

📷 智慧型攝影機監控

Process Benchmark Video



12.69 s

Nguyễn Thị Dung



💡 改進建議

1. Implement Edge Guides or Folders

Install a folder / guide to shape the fabric edge at the presser foot position. Instead of the worker having to manually fold the edge multiple times, the folder / guide will automatically shape it as the fabric passes through.

SaveTMU: 500 Difficulty: High Quality Impact: Improves seam consistency and straightness.

2. Operator Handling Technique Training

Train the operator to align longer sections of fabric at once and control the fabric while the machine is running, rather than sewing in short bursts with long stops.

SaveTMU: 200 Difficulty: Mid Quality Impact: Reduces start and stop marks on the seam.

3. Optimize Material Presentation and Disposal

Reposition the input material stack closer to the needle and provide a drop-chute or closer disposal area for finished parts to reduce reach times.

SaveTMU: 100 Difficulty: Low Quality Impact: None

🕒 過程時間評估

Time(s)

Fast Medium Slow

60s

50s

40s

30s

Time(s)

60s

50s

40s

30s

● Nguyễn Thị Dung

SMV: 50



人工智慧分析

💡 工時損耗分析

Severity	Waste Type	Observation
High	Motion	Operator spends a significant amount of time (over 50% of the cycle) manually adjusting and aligning the fabric between short sewing bursts.
High	Waiting	The machine is idle for long periods while the operator prepares the next section of the seam.

🕒 詳細的作業流程

Sequence Number	Time	Description	Type	GSD Code	TMU
1	00:00-00:07	Reach, grasp, and move fabric parts from the bundle to the presser foot.	SVA	MG	194
2	00:07-00:10	First sewing burst.	VA	SEW	83
3	00:10-00:23	Stop sewing to manually adjust, align, and smooth the fabric for the next seam section.	NVA	ADJ	361
4	00:23-00:26	Second sewing burst.	VA	SEW	83
5	00:26-00:41	Prolonged adjustment, pulling, and realigning of the fabric.	NVA	ADJ	417
6	00:41-00:45	Final sewing burst.	VA	SEW	111
7	00:45-00:51	Remove finished piece, cut thread, and dispose to the finished pile.	SVA	DISP	167

🕒 工時價值分析

19.6 %

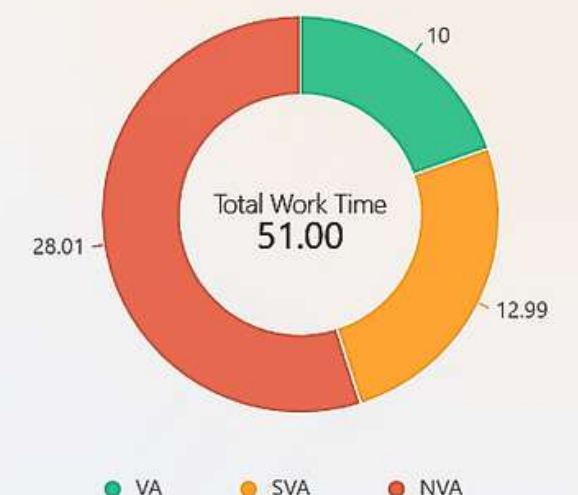
Current Efficiency

51 s

Total Working Time

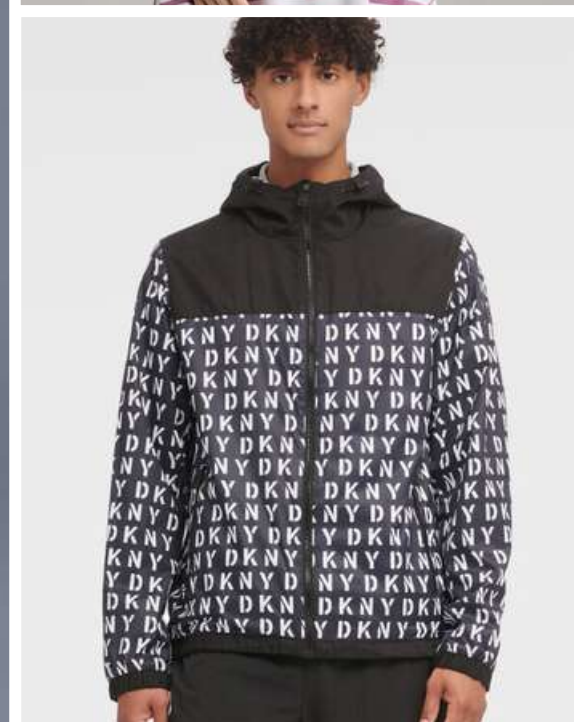
10 s

Value Added Time

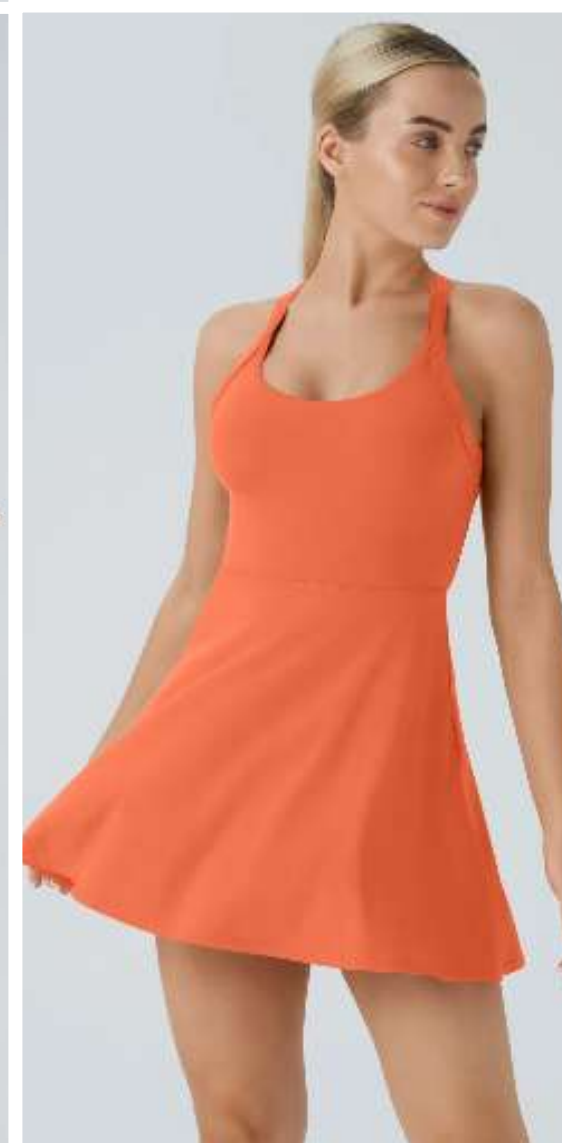




時裝



休閒服飾



運動服飾



內衣與睡衣



童裝與嬰兒裝



隊服與周邊產品



制服與配飾

謝謝您